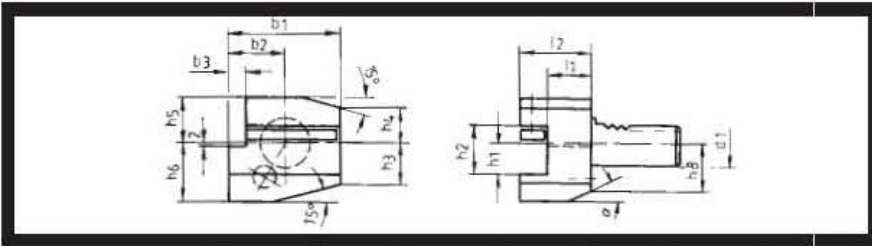


# CALL US TOLL FREE TO ORDER: (800) 423-5145

## Turning Toolholder – Form B2

Left-Hand Short



PART NUMBER	d <sub>1</sub>	b <sub>1</sub>	b <sub>2</sub>	b <sub>3</sub>	h <sub>1</sub> in	h <sub>1</sub> mm	h <sub>2</sub>	h <sub>3</sub>	h <sub>4</sub>	h <sub>5</sub>	h <sub>6</sub>	h <sub>6</sub>	L <sub>1</sub>	L <sub>2</sub>	α
CNC86 22.1612	16	42	23	5	½	12	17	15	15	20	22	18	13	25	30
CNC86 22.1612.1	16	42	23	5	½	12	17	15	15	20	22	18	23	35	30
CNC86 22.2016	20	55	30	7	⅝	16	22	19	19	25	30	23	16	31	30
CNC86 22.2016.1	20	55	30	7	⅝	16	22	19	19	25	30	23	26	41	30
CNC86 22.2516	25	55	30	7	⅝	16	22	22.5	22.5	25	30	25	16	31	30
CNC86 22.2516.1	25	55	30	7	⅝	16	22	22.5	22.5	25	30	25	26	41	30
CNC86 22.3020	30	70	35	10	¾	20	29	26	22	28	38	30	42	40	25
CNC86 22.3020.1	30	70	35	10	¾	20	29	26	22	28	38	30	42	60	25
CNC86 22.3025	30	70	35	10	1	25	34	28	26	32	48	43	22	47	25
CNC86 22.4025	40	85	42.5	12.5	1	25	34	35	30	32.5	48	42	22	47	30
CNC86 22.5025	50	100	50	16	1	25	34	42	35	35	60		30	55	
CNC86 22.5032	50	100	50	16	1¼	32	41	42	35	35	60		30	61	
CNC86 22.6032	60	125	62.5	16	1¼	32	41	46	42.5	42.5	62.5		30	60	
CNC86 22.8040	80	160	80	20	1½	40	53	60	55	55	80		40	78	

Expanding Collets  
Tool Blocks - Collet  
Chucks - Special  
Tooling



**ROVI**  
PRODUCTS INC.  
RoviProducts.com