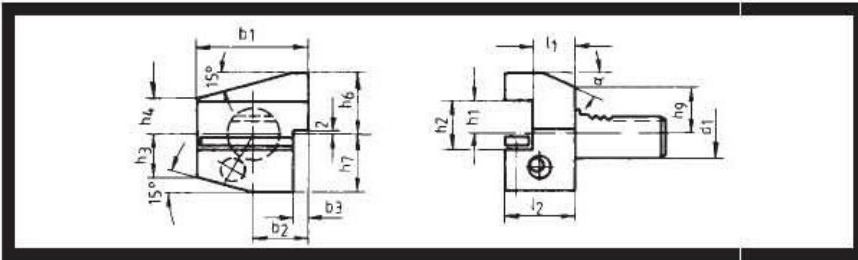


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Turning Toolholder – Form B3

Right-Hand Short-Inverted



PART NUMBER	d ₁	b ₁	b ₂	b ₃	h ₁ in	h ₁ mm	h ₂	h ₃	h ₄	h ₅	h ₆	h ₇	h ₈	L ₁	L ₂	α
CNC86 23.1612	16	42	23	5	½	12	17	15	15	22	20	18	13	25	30	
CNC86 23.1612.1	16	42	23	5	½	12	17	15	15	22	20	18	23	35	30	
CNC86 23.2016	20	55	30	7	⅝	16	22	19	19	30	25	23	16	31	30	
CNC86 23.2016.1	20	55	30	7	⅝	16	22	19	19	30	25	23	26	41	30	
CNC86 23.2516	25	55	30	7	⅝	16	22	22.5	22.5	30	25	25	16	31	30	
CNC86 23.2516.1	25	55	30	7	⅝	16	22	22.5	22.5	30	25	25	26	41	30	
CNC86 23.3020	30	70	35	10	¾	20	29	26	22	38	35	28	22	40	25	
CNC86 23.3020.1	30	70	35	10	¾	20	29	26	22	38	38	30	42	60	25	
CNC86 23.3025	30	70	35	10	1	25	34	26	28	48	31	38	22	47	25	
CNC86 23.4025	40	85	42.5	12.5	1	25	34	35	30	48	42.5	32.5	22	47	30	
CNC86 23.5025	50	100	50	16	1	25	34	42	35	60	50		30	55		
CNC86 23.5032	50	100	50	16	1¼	32	41	42	35	60	50		30	55		
CNC86 23.6032	60	125	62.5	16	1¼	32	41	46	42.5	62.5	62.5		30	61		
CNC86 23.8040	80	160	80	20	1½	40	53	60	55	80	80		40	78		

Expanding Collets
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 Chucks - Special
 Tooling



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