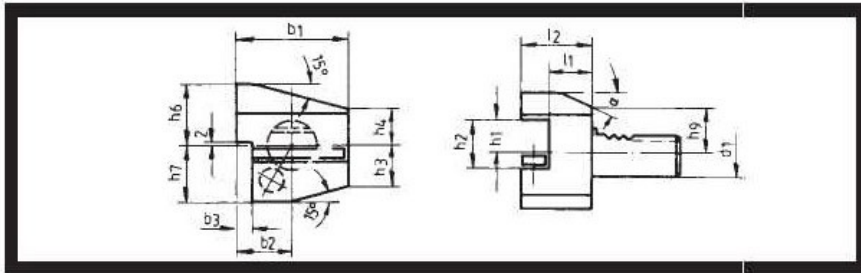


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Turning Toolholder – Form B4

Left-Hand Short-Inverted



PART NUMBER	d_1	b_1	b_2	b_3	h_1 , in	h_1 , mm	h_2	h_3	h_4	h_6	h_7	h_8	L_1	L_2	α
CNC86 24.1612	16	42	23	5	1/2	12	17	15	15	22	20	18	13	25	30
CNC86 24.1612.1	16	42	23	5	1/2	12	17	15	15	22	20	18	23	35	30
CNC86 24.2016	20	55	30	7	5/8	16	22	19	19	30	25	23	16	31	30
CNC86 24.2016.1	20	55	30	7	5/8	16	22	19	19	30	25	23	26	41	30
CNC86 24.2516	25	55	30	7	5/8	16	22	22.5	22.5	30	25	25	16	31	30
CNC86 24.2516.1	25	55	30	7	5/8	16	22	22.5	22.5	30	25	25	26	41	30
CNC86 24.3020	30	70	35	10	3/4	20	29	26	22	38	35	28	22	40	25
CNC86 24.3020.1	30	70	35	10	3/4	20	29	26	22	38	38	30	42	60	25
CNC86 24.3025	30	70	35	10	1	25	34	26	28	48	31	38	22	47	25
CNC86 24.4025	40	85	42.5	12.5	1	25	34	35	30	48	42.5	32.5	22	47	30
CNC86 24.5025	50	100	50	16	1	25	34	42	35	60	50		30	55	
CNC86 24.5032	50	100	50	16	1 1/4	32	41	42	35	60	50		30	55	
CNC86 24.6032	60	125	62.5	16	1 1/4	32	41	46	42.5	62.5	62.5		30	61	
CNC86 24.8040	80	160	80	20	1 1/2	40	53	60	55	80	80		40	78	

Expanding Collets
Tool Blocks - Collet
Chucks - Special
Tooling



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