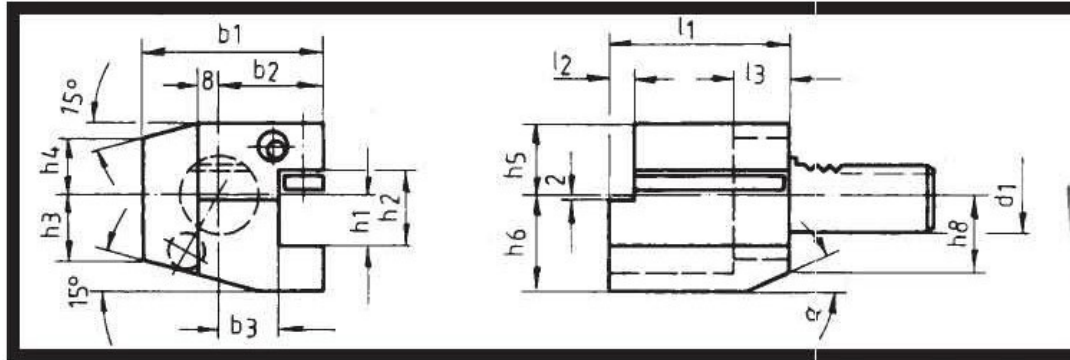


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## Turning Toolholder – Form C1

Square Tool Right-Hand



PART NUMBER	d <sub>1</sub>	b <sub>1</sub>	b <sub>2</sub>	b <sub>3</sub>	h <sub>1</sub> in	h <sub>1</sub> mm	h <sub>2</sub>	h <sub>3</sub>	h <sub>4</sub>	h <sub>5</sub>	h <sub>6</sub>	h <sub>6</sub>	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>	α
CNC86 31.1612	16	43	24	13	½	12	17	15	15	20	22	18	44	5	20	30
CNC86 31.2016	20	52	27	13	5/8	16	22	19	19	25	30	23	55	7	30	30
CNC86 31.2016.1	20	65	40	26	5/8	16	22	19	19	25	30	23	55	7	30	30
CNC86 31.2516	25	58	33	19	5/8	16	22	22.5	22.5	25	30	25	55	7	30	30
CNC86 31.3020	30	70	35	17	¾	20	29	26	22	28	38	30	70	10	30	25
CNC86 31.3025	30	77	42	17	1	25	34	32	22	25	48	40	70	10	30	25
CNC86 31.4025	40	85	42.5	20.5	1	25	34	35	30	32.5	48	42	85	12.5	30	30
CNC86 31.5025	50	100	50	26	1	25	34	42	35	35	60		100	16	40	
CNC86 31.5032	50	100	50	25.5	1.25	32	4.1	42	35	35	60		100	16	40	
CNC86 31.6032	60	125	62.5	32.5	1.25	32	4.1	46	42.5	42.5	62.5		125	16	40	
CNC86 31.8040	80	160	80	41	1.5	40	5.3	60	55	55	80		160	20	40	

Expanding Collets  
 Tool Blocks - Collet  
 Chucks - Special  
 Tooling



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