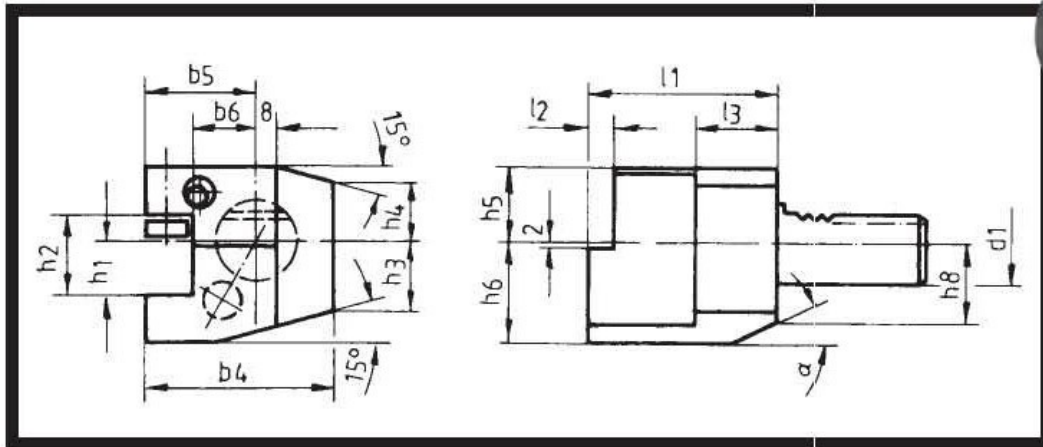


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## Turning Toolholder – Form C2

Square Tool Left-Hand



PART NUMBER	d <sub>1</sub>	b <sub>4</sub>	b <sub>5</sub>	b <sub>6</sub>	h <sub>1</sub> in	h <sub>1</sub> mm	h <sub>2</sub>	h <sub>3</sub>	h <sub>4</sub>	h <sub>5</sub>	h <sub>6</sub>	h <sub>8</sub>	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>	α
CNC86 32.1612	16	43	24	13	½	12	17	15	15	20	22	18	44	5	20	30
CNC86 32.2016	20	65	40	26	⅝	16	22	19	19	25	30	23	55	7	30	30
CNC86 32.2516	25	58	33	19	⅝	16	22	22.5	22.5	25	30	25	55	7	30	30
CNC86 32.3020	30	76	41	23	¾	20	29	26	22	28	38	30	70	10	30	30
CNC86 32.4025	40	93	50.5	25.5	1	25	34	35	30	32.5	48	42	85	12.5	30	25
CNC86 32.5032	50	105	55	30.5	1.25	32	41	42	35	35	60		100	16	40	30
CNC86 32.6032	60	125	62.5	32.5	1.25	32	41	46	42.5	42.5	62.5		125	16	40	
CNC86 32.8040	80	160	80	41	1.5	40	53	60	55	55	80		160	20	40	

Expanding Collets  
 Tool Blocks - Collet  
 Chucks - Special  
 Tooling



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